

Corporate Presentation

April 2011







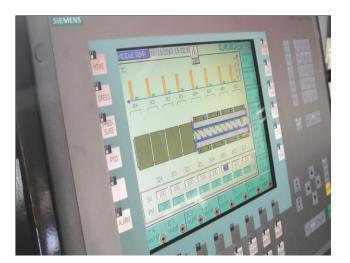
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Introducing RESA LOULEH PASARGAD





Resa Louleh Pasargad Company was formed in February 2009 by a group of scientific and industrial geniuses with cooperation of Resplast Company of Netherlands. This company is manufacturer and designer of a new generation of multilayer jointly extruded PE pipes that are used in potable and sanitary water transfer and distribution pressurized irrigation and water transfer, agricultural industries gas and oil fluids transfer, hot water and industrial wastewater transfer, electric industries and tele- communication.



Main objects of company

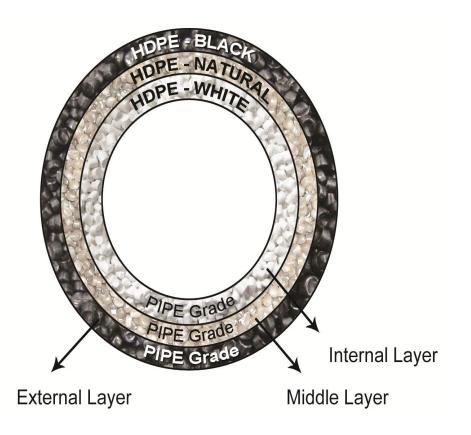




- Rendering quality-centered products by using modern tools and technology and skilled staff.
- Innovation and invention in designing new manufacturing processes (extruder and die) in PE pipe industry
- Rendering *Clean pipes* with white internal layer (Food Grade) for transferring potable water
- Rendering *Smart pipes* able to track and retrieve full technical features (pipe identity card) in every time and place
- Rendering *ResPex pipes* with raised mechanical & chemical properties.



Layer Structure of our pipes Jointly Extrusion)





Parameter	Old process	New process
Temperature	Because of screw and barrel's axial pumping, temperature in extruder's outlet area is increased and becomes uncontrollable	Because of eliminating screw and barrel's axial pumping, temperature in extruder's outlet area becomes adjustable and controllable
Thermal Degradation	Increase in temperature in pumping area causes thermal degradation of PE and decreases molecular mass of PE and generates free radical in PE Chain	Because of controllability of temperature in all areas of extruder, thermal degradation doesn't happen.
Pressure	Production of high pressure in melt pumping area because of role of screw and barrel's axial pumping	Adjustability of pressure in melt pumping area because of eliminating screw and barrel's axial pumping
Pressure alterations	At least %8 melt pressure alteration because of screw and barrel's axial pumping	Eliminating melt pressure alteration because of eliminating screw and barrel's axial pumping and melt pumping with uniform pressure into die



Parameter	Old process	New process
Thickness alterations in length of pipe	At least %7 thickness alteration in length of pipe because of melt pressure alteration	Eliminating thickness alteration in length of pipe because of keeping melt pressure constant
Kg/hr	At least %5 alteration in extruder outlet because of motor slip and gearbox mechanical losses	Eliminating alteration in extruder outlet because of using direct drive system without gearbox with zero slip
Kg /m	At least %5 alteration in product because of using open loop control system	Eliminating alteration because of using servo system and closed loop control
Energy consumption	Highenergyconsumptionperkilogramofproducedpipebecauseofindirectenergytransferintoscrewand	At least%20 decrease in energy consumption per one kilogram of produced pipe because of direct energy transfer into screw and barrel



New Technology in Die head designing



Main characteristic of Die head:

Type: Spiral

Process : 3 layered jointly extrusion

Melt pressure range : 200 to 400 bar

Output range : 500 to 1000mm



IPC (Internal Pipe Cooling)

IDC (Internal Die Cooling)



Research and Development



Resa Louleh Pasargad company has established R&D Group with the following objects in order to satisfy the customer, to produce quality products, to render after sale services and to keep relation with consumers:

Getting information about the last world technology.

Promoting productivity, knowledge and skill of human resources.

Keeping in touch with consumers for finding the problems and solving them.

Holding seminars and training workshops all over the country.

Designing and producing new products proportional with customer needs.





Registered inventions

- Arta وأمنانية ن مىدىن ش ۲ 1TAAI + E/TT -++ . اداره کل ثبت شرکتها و ماکیت صنعتی ۲.. پار به ثمبت اختراع حد (۳۰۰ الد (۱-۱۵) لواي ما (سرى الك/٨٧) طبق قانون ثبت اختراعات کواہی می شود اختراع راجع بہ _– سامانه سخت افزاری جهت کنترل یمپ دنده ای با تکنیک حذف کامل تولرانس محوری ضخامت و وزن در خط تولید لوله پلی اتبلن م مالک : شرکت رسا لوله یاسارگاد (سهامی خاص ش ت ۲۳۲۸۶۳) مخترع : محمد ابراهیمی کلاریجانی تابعت : محمد ماسلام اسان مهوري اسلامي ايران زنجان ابهر منطقه صنعتى نورين جنب شركت سيم و كابل اير ⁻) شیر کت رسا لوله پاسار گاد که نمایی تود را در ایران <u>به شوح فوق</u> رای م^ت میست _ ال به ثبت ربیده است این ورقد کم نیز از توصیف و نقش اختراح دابه بویت دا وتي ادارو المت منعى 20 ند...ازند- ازن ۵۲۲۹۹-نمیزند- ازمان ثبت ۱ نمیزند- از ۱۳۸۷، ۱۳۸۷ مازمان ثبت ۱ · 0/+ A = + / Ci اداره کل ثبت شرکتها و مالکیت صنعتی · · ٨٤٧٥ * كوابي مأمه ثمبت اختراع (سرى الف / ۸۷) طبق قانون ثبت اختراعات کوابی می شود اختراع رابع به در یوش تست فشار لوله های پلی اتیلن با قابلیت سایز بندی _ در کثر _ كدرترع 398 زنجان ایهر خ طالقانی جنوبی ۸ متری دوم ب ۵ يست _ا ت این در و که کمه نوز از توصیف و نتر اختراع را به پوست رثين اداره مالكيت صنعتى Nr merci CR

- Arco قامتنانية VTTTT المان شراع المالية الممانية المستاد والأككور مريف المن شت استاد والأككور FAA1+8/44 -----ركتها ومالكيت صنعتى اداره ک ثبت شرک ۲۰۰ بال ** 11/0+* سرى الف/40 کواہی **نامہ ثبت اختراع** حد (۳۰) اللہ (۱-۸۵) ت مبق قانون ثبت اختراعات کواہی می شود اختراع راجع بہ <u></u> سامانه سخت افزاري جهت كنترل الكتروموتورهاي سنكرون كشتاور بالا جهت راندن مستقيم اكسترودر توليد لوله يلى اتيلن تتأره تعامناي ثبت . در كور --Filad بابك رستكار خجسته بهوري اسلامي ايران ت آباد خ سرو غربی بلوار شهرداری جنوبی ک ۱۷ شرح فوق رای م ر ثبت دسد،است. ان در قد کدیک نیز از توصیف و نتشه اختراع را به بیوست دارد بالک رغي ادارومالكيت صنعتى ومت مید نونی نفی ۱۳۲۲۸۸ بریانی مرکز ۱۳۸۷ مازمان قبت اس TAY/ A/A and in شاد و الماک کور اداروكل ثبت شركتها وبالكيت صنعتي کوابی نامه ثبت اختراع حد (۳۰) الد (۱-۱۵) ت (AV/ Lill 5 -----طبق قانون ثبت اختراعات کواہی می شود اختراع رابع بہ ₋ ساخت دستگاه جوش بدون زانده لوله های پلی اتیلن به روش سر به ب تأمناي ثبت شده است - 0, 200-Enis بمدابراهيمي كلارية ۸ متری دوم پ ۵ ب نواز توصيف ونتشه اخترع رابه پويت دا رئيس اداره مالكت صنبتي

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Main products:

1- CLEAN pipe

- Category : 3 Layer Jointly Extruded PE pipe
- •
- Structure : External Layer : HDPE100 black
 - Middle Layer : HDPE100 natural
- Internal Layer : HDPE100 white
- •
- Ability : Able to transfer 100% potable & sanitary water with all the benefits of multilayer jointly extruded PE
- pipe.

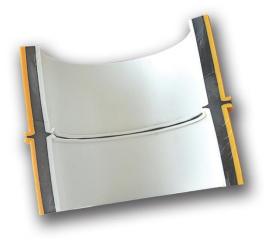






- 2- ResPex pipe
- Category : 3 Layer Jointly Extruded PE pipe
- Structure : External Layer : HDPEXB100 light orange Middle Layer : HDPE100 black Internal Layer : HDPEXB100 white
- Ability : Able to use in hazardous environment with high safety factor. Anti scratch & Anti corrosion , Trenchless installation , Very high temperature & pressure operating points (2 times greater than PE pipes)

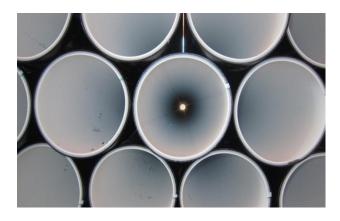




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3-SMART pipe

- Category : 3 Layer Jointly Extruded PE pipe
- Structure : External Layer : HDPE100 black Middle Layer : HDPE100 natural Internal Layer : HDPE100 white
- Ability : Able to track and retrieve full dimensional ,technical and product specification of the pipe (pipe Identity Card) in any time & place with all the benefits of multilayer jointly extruded PE pipe.







Contact information

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